# **leitz**

# Hydro-clamping element

Play-free connection between tool and machine



As the interface between tool and machine, clamping systems play a decisive role in all machining processes. Inaccurate clamping systems can quickly lead to an unacceptable machining quality.

With Leitz Hydro-clamping elements, tools can be mounted on the spindle centred and completely play-free. As a consequence, perfect machining results and longer tool life is possible with the high concentricity and balancing quality.

#### YOUR BENEFITS

- Perfect machining results
- Longer tool life
- Easy handling

#### AT A GLANCE

- Easy handling of the hydro clamping
- Closed hydraulic system
- Maintenance-free clamping mechanism
- Suitable for high-precision spindles with diameters
  30 or 40 mm (edgebanding machines, profile routers, double-end tenoners, etc.)
- Available from stock

## 0 µm

CLEARANCE BETWEEN INTERFACE AND SPINDLE

## +30%

LONGER LIFETIME IN COMPARISON TO CONVENTIONAL CLAMPING WITHOUT HYDRO TECHNOLOGY

## 2500 times

CLAMPING WITHOUT LOSS OF ACCURACY AND WITHOUT MAINTENANCE

## Your benefits due to ...



#### Running metre by running metre perfect machining quality

- Excellent product quality through maximum running accuracy and balancing quality
- Consistently high machining quality through long-lasting hydro system without loss of accuracy



#### Higher performance and less rework

- Longer tool life through maximum tool clamping accuracy
- Less scrap and rework thanks to perfect machining quality



### Long-lasting and resource-friendly

- Protection of the machine spindle and bearings through optimal balancing quality
- Long-lasting, maintenance-free and closed hydro clamping system
- Clamping system for multiple use, same unit can be used with the replacement Leitz tools

#### Hydro-clamping element: a must for maximum product quality!



